

## A White Bordeaux with Roots in Napa Valley

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### 2016 SAUVIGNON BLANC Carsi Ranch - Napa Valley

Only 180 cases were produced of the inaugural 2016 vintage of Anthem Sauvignon Blanc. This exquisite white Bordeaux is comprised of 81% Sauvignon Blanc and 19% Semillon from the Carsi Ranch Vineyard in Napa Valley. Semillon adds a round mouth-feel to balance the bright and tangy flavors of Sauvignon Blanc. On the palate, this wine dances with fresh hints of lemongrass, ginger, and grapefruit, followed by a smooth and juicy finish.

The Carsi Ranch Vineyard is owned by V. Sattui and named after Vittorio Sattui's birthplace. It is located on the border of Yountville and Oak Knoll's AVAs.

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Retail \$55



## Passion and Distinction Produces Exceptional Wines

With a passion for wine and a desire to produce small quantities of hand-crafted, ultra-premium wines from the most distinctive and promising vineyards in the Napa Valley, Proprietors Julie and Justin Arbuckle formed Anthem Winery in 2009. Anthem's guiding principle is simple: only the highest quality, from vine to bottle.

Crafting these wines is Winemaker, Jeff Ames. An explosive talent, Jeff has made some of California's most acclaimed wines from some of California's most notable vineyards. Estate Vineyard Manager is John Anthony Truchard. John brings a rare skill set, as he is an experienced viticulturist, an expert vineyard manager, and personally familiar with Napa's top vineyards.

**APPELLATION:** Napa Valley

**WINEMAKER:** Jeff Ames

**VINEYARD:** Carsi Ranch, planted in 2009

**COMPOSITION:** 81% Sauvignon Blanc, 19% Semillon

**CLONE:** SB 1

**HARVEST DATE:** Aug. 25, 2016

**CROP YIELD:** 5 tons/acre

**OAK:** 100% French, 26% new

**AGING:** 10 months in barrel, 12 months in bottle before release, unfiltered, filtered

**PRODUCTION:** 180cs

**ALCOHOL:** 14.2%



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