

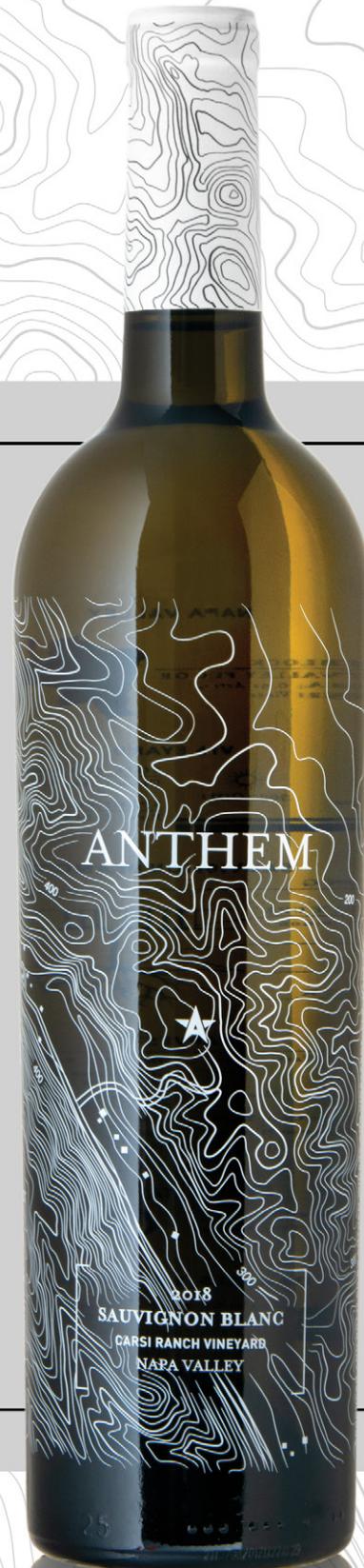
## A White Bordeaux with Roots in Napa Valley

### 2018 SAUVIGNON BLANC Carsi Ranch - Napa Valley

The 2018 vintage was a near perfect growing season in Napa Valley and our third vintage producing a Sauvignon Blanc from this boutique single vineyard. The Carsi Ranch Vineyard was planted in 2009 and is located on the boarder of the Yountville and Oak Knoll AVAs in Napa Valley.

Retail \$55

**Bright and plush, Anthem's third vintage of Sauvignon Blanc showcases well-rounded white Bordeaux varietals Sauvignon Blanc (76%) and Semillon (24%). Its nose entices with vibrant citrus fruits and floral spice. On the palate, it is crisp and full-bodied with hints of lemon, apple, ginger, and thyme. The lengthy finish is smooth and rich. 200 cases produced. Ready to drink anytime between now and 2024.**



## Passion and Distinction Produces Exceptional Wines

With a passion for wine and a desire to produce small quantities of hand-crafted wines from the most distinctive and promising vineyards in the Napa Valley, Proprietors Julie and Justin Arbuckle formed Anthem Winery in 2009. Anthem's guiding principle is simple: only the highest quality, from vine to bottle.

Crafting these wines is Winemaker, Jeff Ames. An explosive talent, Jeff has made some of California's most acclaimed wines from some of California's most notable vineyards. Estate Vineyard Manager is John Anthony Truchard. John brings a rare skillset as he is an experienced viticulturist, an expert vineyard manager, and personally familiar with Napa's top vineyards.

APPELLATION: Napa Valley

WINEMAKER: Jeff Ames

VINEYARD: Carsi Ranch, planted in 2009

COMPOSITION: 76% Sauvignon Blanc, 24% Semillon

SOIL: Clear Lake clay

CLONE: SB 1

HARVEST DATE: September 7, 2018

CROP YIELD: 5 tons/acre

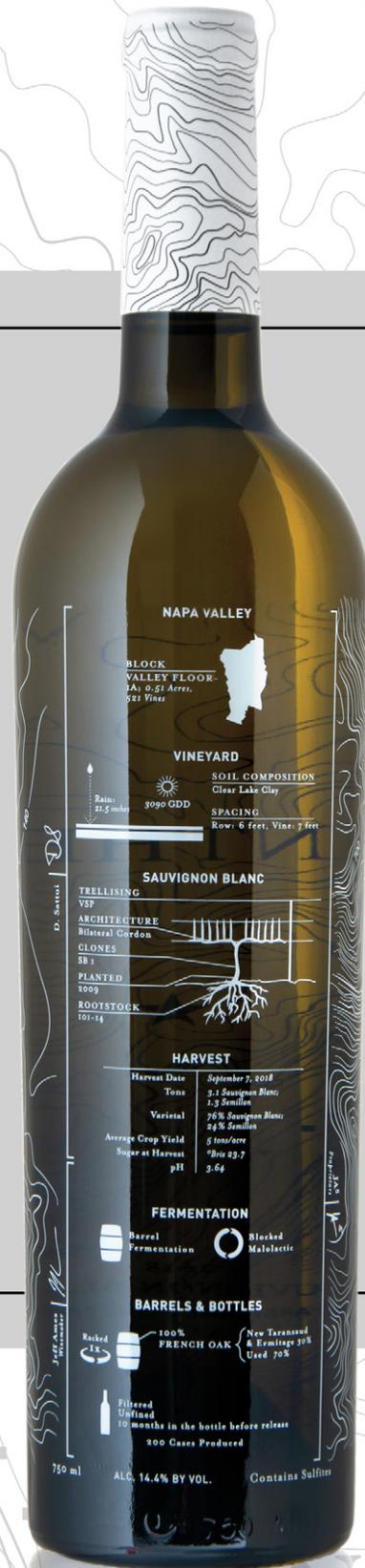
OAK: 100% French, 30% new

AGING: 10 months in barrel, 10 months in bottle before release, unfiltered, filtered

PRODUCTION: 200cs

ALCOHOL: 14.4%

RELEASE: April 2020



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[www.anthemwinery.com](http://www.anthemwinery.com)